

GLOBAL FAMILY. PIONEERING TECHNOLOGY.™

Introduction to Solids Control

About the Course

Drilled solids can be extremely detrimental to drilling rig operations if not properly managed. Solids Control equipment is the most cost effective way to remove drilled solids. This course guides learners through an entire fluid system and the implications related to drilled solids. Emphasis is placed on optimizing equipment that removes sequentially finer drill solids. Overall, this is an introductory course to enhance an individual's knowledge of solids control operations.

Main Areas of Focus

- Overall purpose and history of solids control equipment and processes.
- Instruction on the design, operation and application for the following equipment: Primers, Flo-Dividers, Shale Shakers, Degassers, Hydrocyclones, Centrifuges, Agitators and Pumps.
- Guidance and theory on basic drilling fluids, mud testing, and solids control analysis.

Course Specifics

Instructor: Matt Wiggins Course Length: 5 days* *Includes test tank and lab sessions Time: 8:30 AM – 4:00 PM* *Breakfast and lunch are provided Price: \$1,500.00 Class Limit: 14 Attire: Jeans or pants Shirt Closed-toed shoes

Safety equipment/tools provided

Schedule subject to change based on enrollment

Who Should Attend

The course is designed for new hires, rig personnel, civil and underground operators, mud engineers, service technicians, and any other rig personnel with a minimum of knowledge about solids control.

	Course Name	Learning Targets	Solids Control Key Outcomes	Engagement
Monday	Derrick Equipment Company Overview	 ✓ History ✓ Locations ✓ Services 	Derrick key contacts & information	
	History of Oilwell Drilling	✓ Drilling rig history✓ Drilling operations history	How oil well drilling has changed over the years	Visual tour through timeVirtual tour of an oil rigDownhole production camera
	Drilled Solids	 ✓ Formations ✓ Pressure ✓ Bits 	Understanding rock & clayCuttings examinationSolids sizing	 Identify cutting shapes/sizes – create a picture chart of micron ranges Calculate specific gravity – dry cuttings and weigh on balance vs in beaker /scale Corn viscosity demonstration
	Rheology	✓ Drilling fluid properties	 Understanding drilling fluid rheological properties 	
	Drilling Fluids	 ✓ Brief history ✓ Functions ✓ Types of drilling fluids ✓ Understanding a mud report ✓ Mud testing 	 Basic mud design Filter cake, fluid loss Contaminants How does it all relate to Solids Control 	 Mud lab: build and correct a WBM Calculate & graph mud properties Build a filter cake Analyze a mud report
	Primer & Flo-Divider	✓ Use & importance	 Specifications & use on rig 	• Vieuel tour, training how hands on tour
,	Shale Shaker Overview	 Ose & importance Parts of a shaker Dynamics & efficiency Troubleshooting & maintenance 	Shaker optimization	 Visual tour, training bay hands on tour Labeling parts of a shaker game Measure and calculate G force Hands on test tank demo
Tuesday	Screen Technology	 ✓ Brief history ✓ API RP 13 C ✓ Screen comparisons ✓ Screen performance 	 Screen sizing Cut points Screen analyzing Issues Care 	 Screen change on Derrick & competitive shakers Screen microscope Cost per foot/well tracking program Screen animation
	Competitive Shale Shakers	✓ Design & specifications	 Pros & cons of competitor shaker specifications 	
			L	
	Pumps	 ✓ Types of pumps ✓ Pumps overview ✓ Cavitation 	Suction & operating basics	Test tank pump sizing activityFeet/head & pressure calculations
lay	Degasser	 ✓ Types of gas ✓ Degasser models ✓ Basic setup 	Proper connection & operation	Degasser troubleshooting activity
Wednesday	Hydrocyclones	 ✓ Hydrocyclone design ✓ Factors affecting cones ✓ Troubleshooting 	Feet/head requirementsOptimizationMaintenance	Hydrocyclone troubleshooting activity
	Mud Agitators	✓ Agitator specifications	Basic operation	Mud tank agitator sizing

	Centrifuge	✓ Stokes law✓ Centrifuge overview	General operating guidelines in weighted & unweighted mud	Centrifugal force videoStokes Law demoCentrifuge test tank demo			
Thursday	Solids Removal System Design	✓ Mud tank arrangement✓ Suction & flow	Understanding weirs & suctionSetting up your optimal processing line	Installation challenge (classroom)Animated tour			
T	Drilled Solids Calculations	✓ Hole volume✓ Dilution basics	 Importance of basic solids removal efficiency 	 Calculating drilled solids & dilution from a mud report 			
	Retort Analysis	✓ Operating a retort machine	Analyzing solids control data	Retort sampling on test tankRunning a retort (lab)			
	Retort Analysis	 ✓ Utilizing a retort program 	 Analyzing solids control data 	Analyzing retort data			
Friday	Solids Control Review	 ✓ Quick quiz ✓ References ✓ Zip drive ✓ Course evaluation 	Assessment for learning	Recap & discussion			